



High standards for  
custom solutions

**HIGH-TECHNOLOGY STEEL  
STRUCTURES MADE  
TO ORDER**





# OUR MISSION

**Designing and manufacturing of**  
various types of custom-made steel structures and fixtures  
used in various industrial sectors, including:

manual welding jigs,  
fixtures, assembly stands,  
process and logistics trolleys,  
containers, racks,  
steel cabinets,  
etc.







# WE SOLVE PROBLEMS

01

## MECHANIZATION

If there are manual processes, or antiquated mechanized processes in your production, it is time to optimize them.

02

## WEAR RESISTANCE

Replacement of existing steel structures made of short-lived or tenuous materials with similar products made of iron, aluminum, cast iron and non-ferrous metals.

03

## PRODUCTION SPEED-UP

With almost unlimited possibilities in metal modification for subsequent combination into complex technical systems, production bottlenecks are solved.

04

## SAFETY

By combining sound materials, extremely high precision and unlimited design possibilities in our production, we are able to provide for stringent safety standards without compromising the performance index.



# HIGH TECHNOLOGIES



Allocation most of the profits for the development and updating of applied technologies allows us to offer more modern and technological solutions to our customers.



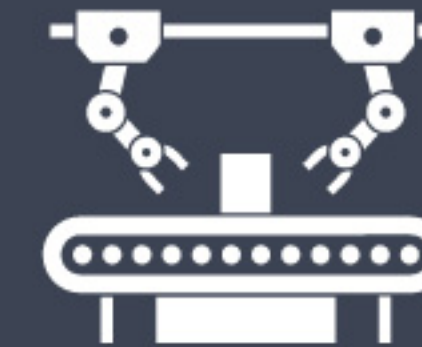
## DESIGN DEPARTMENT

Development of 3D models and design documentation for the whole range of products.



## LASER CUTTING SHOPFLOOR

Cutting of profiled rolled metal using a programmable laser cutting machine.



## PROTOTYPE ASSEMBLY AREA

Manufacturing of trial models (prototypes) and welding jigs on the Siegmund Group mounting tables (Germany).



## PRODUCT WELDING AND ASSEMBLY SHOPFLOOR

Serial production of products (up to 2000 units per month in single-shift operation).



## POWDER COATING BOOTH

Powder coating of products using high polymeric materials in a booth with dimensions 6200 x 2200 x 2100.



# OUTPUT PRODUCT

## 01 Custom-made packaging

for storage, inspection and transportation of complex-shaped products



## 02 Trolleys and lifting systems

safety systems for lifting people and transporting various types of products



## 03 Metal furniture

cabinets, racks, shields, safes



## 04 Industrial hardware

high precision fasteners, bars, hardware and robotics parts







### ***Establishment of the company***

The main activity of the company is the production of special-purpose containers and process trolleys for the automotive industry. The area is 240 sq.m.

**2010**

### ***Resident of AO KIP Master***

Leasing of production space (500 sq.m.)

**2014**

### ***Expansion of production facilities***

Moving to a new production site with a total area of 1500 sq.m.

**2017**

### ***Start of construction***

Construction of our own production building with a total area of 2160 sq.m. on its own land plot of 17400 sq.m.

**2019**

### ***Commissioning of our own production site***

On July 1, 2020 is the launch of the laser cutting machine, and from September 1, 2020, is the launch of serial production.

**2020**

### ***It is planned to expand production capacities***

Expansion of production facilities is provided for placing of new equipment.

**2021  
/22**



## **SCALABLE RESOURCES**

The main goal is to ensure a high level of the company's production system as a local supplier, which will be expressed in a consistent high quality of output products, strong logistics discipline and management that will finally lead to a competitive production cost with support of engineering competencies.



# PRODUCTION CERTIFICATION

Implementing the principles of "Leadership of executives" and "Continuous improvement", the management of Leader Kama LLC assumes obligations for

- ensuring compliance with all applicable requirements,
- providing with the necessary resources for effective functioning of the Quality Management System,
- continuous improvement of the existing Quality Management System in accordance with the requirements of ISO 9001 and IATF 16949.



*At each production stage the products are checked for compliance with all applicable requirements that allows us to transfer the finished product of the highest quality to a customer.*





# ENVIRONMENTAL COMPATIBILITY AND SAFETY

When manufacturing products, we minimize the volume of waste in production. The equipment automatically sets the sequence of the pieces cut so as to minimize trimming at the end of the bar. This important feature becomes even more useful due to ability to unload the product in different positions that offers significant time savings and helps in orderly unloading of parts manufactured.

An efficient exhaust system collects and removes most of the waste through the end spindle as well as smoke fumes generated during operation.

Carefully coordinated drawings and precision equipment for assembling products allow us to manufacture products with a maximum possible deviation not exceeding 0.01 mm.

Conveyor transport section.

Special-purpose trolley. Transfer of complex structural parts.



Conveyor transport section



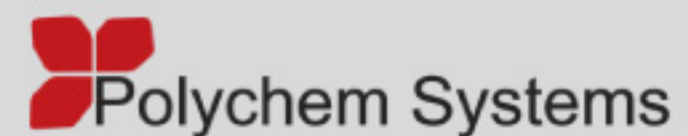
Special-purpose trolley  
(Transfer of complex structural parts)





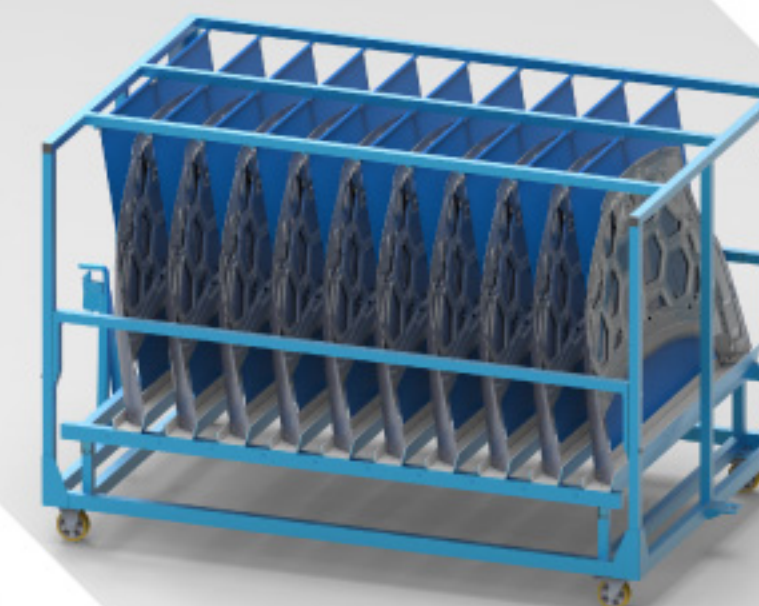
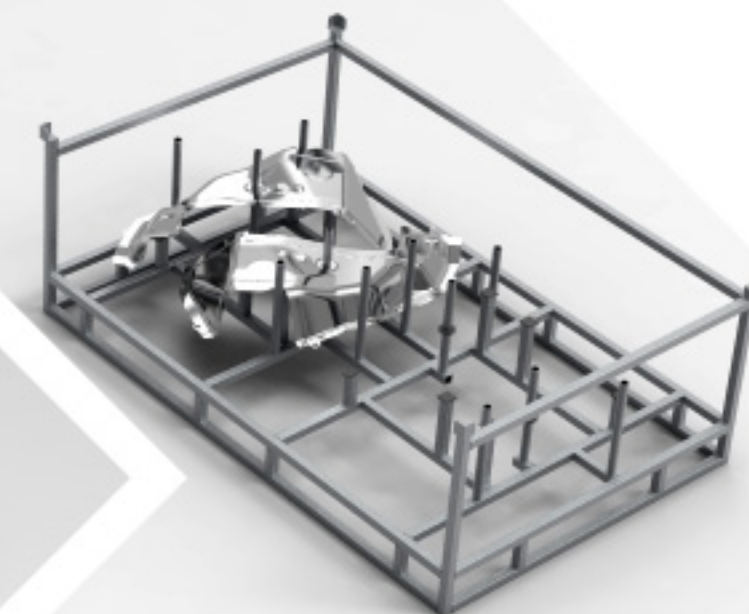
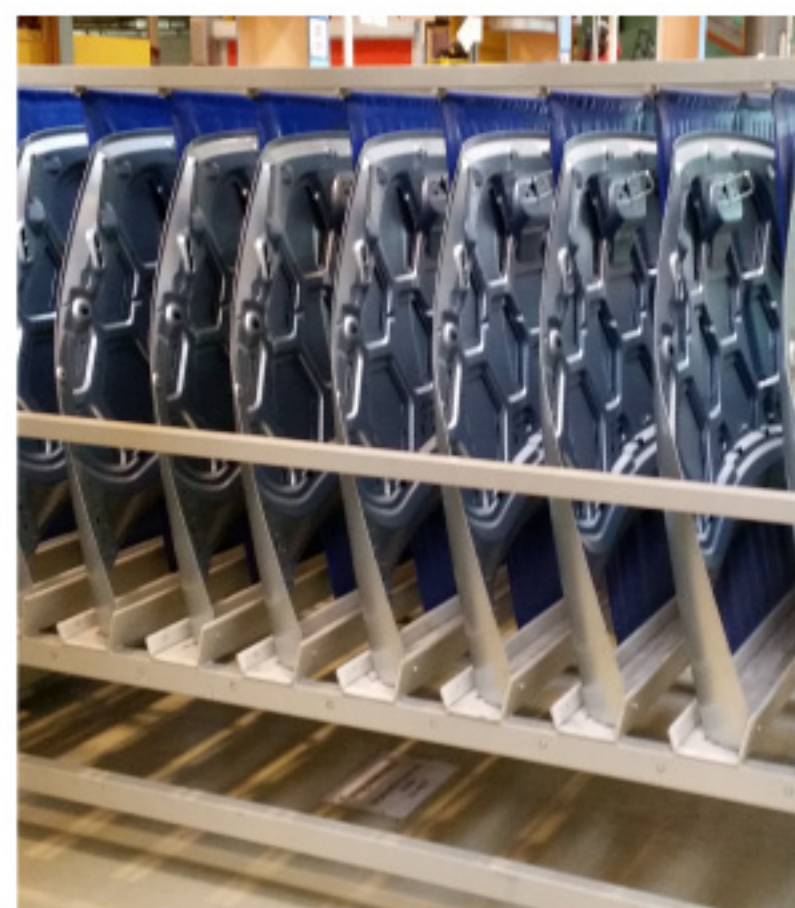
*in trust*

**FordSollers**



# WARRANTY FROM 12 MONTHS

The warranty for manufactured products is provided from 12 months depending on its type and is agreed with each customer individually in accordance with the existing regulations.







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K A M A

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